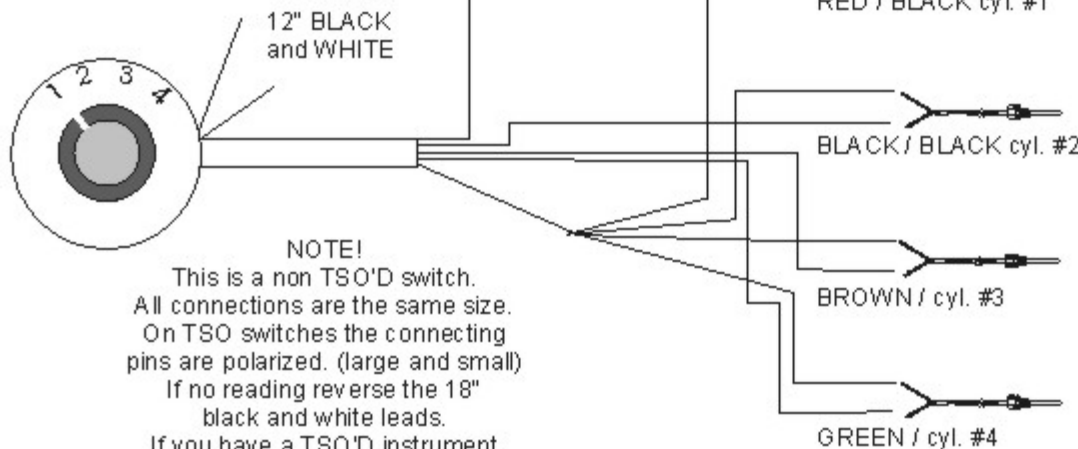


SWITCH INSTRUCTIONS

CAT. #254-4F 4 position

For switching CHT or EGT thermocouples.

CONNECT TO
INSTRUMENT.
SEE INSTRUMENT
INSTRUCTIONS



CAN BE USED
WITH EITHER
CHT or EGT
THERMOCOUPLES

PROBE TYPE
THERMOCOUPLES
SHOWN

NOTE!
This is a non TSO'D switch.
All connections are the same size.
On TSO switches the connecting
pins are polarized. (large and small)
If no reading reverse the 18"
black and white leads.
If you have a TSO'D instrument
use switch #254-20EP

Mount switch in 3/8" hole. Install numbered switch plate before installing nut. Make certain that the switch is in position #1 then align and tighten knob.

Route wires away from hot manifolds and pipes. Use wire ties every 18". Use grommets when going through metal.

Connect the 12" black and white leads from the switch to the instrument. Connect all the white sender and the white switch leads together. Connect the colored switch leads to the black sender leads. Cylinder #1 to red. Cylinder #2 to black. Cylinder #3 to brown. Cylinder #4 to green. See instrument instructions for proper connection to instrument.

NOTE!
All switch leads may be shortened as needed. Or may be lengthened up to 12' for a total of 20' without effecting calibration of instrument. (DO NOT CUT THERMOCOUPLE LEADS)

WARRANTY

WESTACH INSTRUMENTS are made with the highest quality material and workmanship. With reasonable care, instruments will give long and satisfactory service. WESTACH INSTRUMENTS are guaranteed against defective material and workmanship for 1 year of service or 18 months from the manufacturing date.

WARRANTY REPAIR, No charge will be made for labor and material consumed in affecting repairs in units which are covered by our warranty. Package carefully including description of malfunction and type of engine unit is used on. Include your correct return address and phone number. Our obligation is limited to correct the parts and covers no liability for damage from shipment, improper installation, excessive vibration, rough handling or if opened, tampered with or modified by customer. WESTBERG MFG. INC. WILL NOT REIMBURSE CUSTOMERS FOR COST(S) INCURRED IN SHIPPING, REMOVING AND/OR REINSTALLING REPLACEMENT PARTS. The manufacturer reserves the right to make changes at any time in the design and price of its equipment without notice.

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