Left-Hand and Right-Hand Threaded Taps





We stock hard-to-find left-hand taps for fabrication or repairs on suspension links or any other parts that have left-hand SAE UNF threads. Our taps are made from quality high speed steel (HSS) with precision-ground threads. Matching right-hand (standard thread) taps are also available. (For right-hand threads: right=tight, left=loose.)

Thread	Left-Hand Tap		Right-Hand Tap	
Size	Part No.	Price	Part No.	Price
10-32	3720-03	\$7.59	3721-03	\$5.99
1/4-28	3720-04	\$7.99	3721-04	\$5.99
⁵ / ₁₆ -24	3720-05	\$9.49	3721-05	\$8.99
³ / ₈ -24	3720-06	\$9.99	3721-06	\$8.99
⁷ ∕ ₁₆ -20	3720-07	\$14.99	3721-07	\$9.99
½-20	3720-08	\$16.99	3721-08	\$10.49
⁵ / ₈ -18	3720-10	\$24.99	3721-10	\$19.99
³ ⁄ ₄ -16	3720-12	\$34.99	3721-12	\$19.99

Drill-Out™ Bolt Extractors

Drill-Out™ is a revolutionary method of removing broken bolts. The precision lefthand cutting, self-centering drill point makes it easy to use even when the break is jagged. Just chuck the tool into a 3/8" drill, set the drill



in reverse, and drill to a half inch depth with the collet backed off. Then advance the collet and place the drill back into the hole. The Drill-Out™ firmly grips the broken bolt and backs it right out. Four sizes: $\frac{1}{4}$, $\frac{5}{16}$, $\frac{3}{8}$, and $\frac{1}{2}$ inch (6, 8, 10, and 12 mm).

Complete set of four sizes	Part No. 3742	\$48.99
Single Drill-Out [™] only, ¹ / ₄ " (6mm)	Part No. 3743250	\$10.99
Single Drill-Out ^{m} only, $\frac{5}{16}$ " (8mm)	Part No. 3743312	\$11.99
Single Drill-Out [™] only, ³ / ₈ " (10mm)	Part No. 3743375	\$12.99
Sinale Drill-Out [™] only, ¹ / ₂ " (12mm)	Part No. 3743500	\$14.99

Sheet Metal Deburring Tool with 5 Blades



This is a handy addition to any toolbox, even if you don't fabricate your own sheet metal parts. Deburring adds the finishing touch to any part. Smooth edges are less likely to cause cuts and scrapes to your hands. Deburring can also remove stress risers, preventing future cracks. Simply drag the blade against the rough or

store conveniently inside the sturdy plastic handle.

Beta Tools Air Rivet Gun



Don't risk carpal tunnel syndrome! Give your hand and wrist a rest and let the powerful 1946 Air Rivet Gun do the hard work for you. The light weight (3.3 lb) and tuned balance make this tool easy to hold and operate for extended periods. The long trigger can be operated easily with just one or two fingers. A cup on the back of the head catches the spent mandrels for safe disposal. Includes noses for all common rivet diameters.*

1946 Air Rivet Gun BT-019460001 \$276.81 * **Note**: For use with aluminum rivets up to $\frac{3}{16}$ " and steel rivets up to $\frac{1}{8}$ ". Using this tool with steel rivets over $\frac{1}{8}$ " diameter will damage the tool and void the warranty.

See our selection of blind rivets on page 105.

Socket Roll



Tired of lugging around a heavy toolbox just to keep your sockets organized? Don't be tempted to just toss them in a bag. The Socket Roll is an easy way to keep your sockets and ratchets organized, without weighing you down. The compact, lightweight (but tough) tool roll has elastic loops arranged to hold full SAE and metric socket sets in 1/4", 3/8", and 1/2" drive. Carry a total of 50 sockets, 3 ratchets, plus extensions! Available in Black, Blue, Camo, Cardinal red, Coyote (light brown), Gray, or hot Pink.

Note: Tools are sold separately.

Perma-Coil Thread Repair Kits

Perma-Coils are the best way to repair stripped threads. Simply drill out the damaged threads, cut larger threads with the special tap (included in each kit), and install the stainless steel insert coil. The resulting repair is stronger than the original threads! Install Perma-Coils in new castings to avoid problems before they start.



Fully interchangeable with Heli-Coil® inserts and tooling. Kits include the special tap, installation tool, and one pack of inserts. Available in most popular SAE and metric sizes.

Thread	Perma-Coil Kit		Inserts	Extra Perma-Coil Inserts		
Size	Part No.	Price	in Kit	Part No.	Price	
10-32	3865-0190-32	\$44.99	12	3868-0190-32	\$6.99	
1/4-20	3865-0250-20	\$31.99	12	3868-0250-20	\$6.99	
1/4-28	3865-0250-28	\$44.99	12	3868-0250-28	\$6.99	
⁵ / ₁₆ -18	3865-0312-18	\$31.99	12	3868-0312-18	\$7.99	
⁵ / ₁₆ -24	3865-0312-24	\$44.99	12	3868-0312-24	\$7.99	
³ / ₈ -16	3865-0375-16	\$31.99	12	3868-0375-16	\$9.99	
3/8-24	3865-0375-24	\$44.99	12	3868-0375-24	\$9.99	
7/ ₁₆ -14	3865-0437-14	\$33.99	6	3868-0437-14	\$5.99	
7 ₁₆ -20	3865-0437-20	\$44.99	6	3868-0437-20	\$5.99	
½-20	3865-0500-20	\$49.99	6	3868-0500-20	\$7.99	
⁵ / ₈ -18	3865-0625-18	\$62.99	6	3868-0625-18	\$16.99	
³ ⁄ ₄ -16	3865-0750-16	\$77.99	4	3868-0750-16	\$15.99	
The following size repairs stripped spark plug threads on FF1600 heads:						
14x1.25	3870-14x1.25	\$84.99	0*	3873-14x1.25	\$11.99/6	

*This kit includes the tap and installation tool only. Inserts are sold separately in packs of 6.

Please see our website for a full selection of metric sizes and replacement tooling.

X-Out[™] Damaged Screw Removers

Remove damaged screws quickly and easily. Works with your variable speed drill or 1/4" hex bit holder. Set the drill in reverse, push down and turn. Removes most screw styles including Phillips, hex, and Torx. Set of 3 covers #6 to #12 size screws





Beta Tools 1120 Sheet Metal Nibbler

This nibbler from Beta Tools makes quick work of cutting sheet metal. A thin strip of waste material is pushed up and out of the way with each stroke of the handles. Much more convenient than tin snips when cutting though the middle of a sheet. Cuts sheet steel up to 19 gauge (0.047"). The jaws can be replaced when they get dull. 11" long overall.



Thread Detectives



Need help identifying a threaded fastener? The Thread Detective® makes it easy! Each Thread Detective kit has multiple steel test thread fittings, each with male and female threads. Just try threading your piece until you find a match! The thread size is printed right on each fitting, and the fittings are threaded onto lanyards to stay together. Three kits cover all common coarse and fine screw sizes from SAE #1 through 1" and M1.2 through M24. A fourth kit has just 8 fittings covering lug nut sizes from 7/16-20 through 9/16-18 and M12 through M14.

Mini Thread Detective, #1 to #5, M1.2 to M3.5	. Part No. 3319-005	. \$38.99
Standard Thread Detective, #6 to 1/2", M4 to M12	. Part No. 3319-006	. \$38.99
Jumbo Thread Detective, 5/8" to 1", M14 to M24	. Part No. 3319-007	. \$38.99
Lug Nut and Wheel Stud Thread Detective	. Part No. 3319-008	. \$18.99
Full Set of all 4 Thread Detective Kits	. Part No. 3319-009	\$119.99

Trail D-Vise Trailer Hitch Vise



Put a vise anywhere you need it, whenever you need it! This heavy-duty vise fits any 2" hitch receiver (Class III or IV) to get you out of the toughest jams. Excellent for trailers with lightweight aluminum cabinets, or for those of us with open trailers. The textured jaws open wide enough to press in driveshaft U-joints. Use the included

flat handle or your own $^{15}/_{16}$ " wrench to operate the jaws. A built-in bottle opener helps you celebrate the end of a long day. Made in USA.