INSTRUCTIONS

CAT. # 2C2-1
SINGLE INSTRUMENT

EXHAUST GAS TEMPERATURE GAUGE.
RANGE 100-1900 F. and 100-1000 C.
USE WITH 4 FOOT TYPE K
THERMOCOUPLE SENDER.

! IMPORTANT!

This system is factory calibrated at 75 deg. F. The indicator
measures the temperature difference between the hot end
(PROBE) and the pin terminals on the other end of the
thermocouple, (COLD JUNCTION).
For COLD JUNCTION temperature of 75 deg. The indicator
will read the true temperature of the PROBE end of the
thermocouple.
For COLD JUNCTION temperatures HIGHER than 75 deg., the
indicator will read one deg. LOW' for each deg. above 75
deg.
For COLD JUNCTION temperatures LOWER than 75 deg., the
indicator will read one deg. HIGH for each deg. below 75
deg.
This thermocouple “error” is a normal characteristic of self
powered thermocouple systems. If possible, locate the
thermocouple COLD JUNCTION connection to patch cable
away from heat or extreme cold to minimize thermal “error”.
When the COLD JUNCTION is 100 deg. and the system is
calibrated at 75 deg., that means the COLD JUNCTION is 25
deg. high and the indicator will read 25 deg. low. See
example in illustration.

EXAMPLE

For lighting, order light kit # 186-12A2.
For multi cylinder monitoring, order 2, 4, 6 or 8
position switch.

To prevent damage to instrument, do not

Install the instrument in a 2-1/16 inch hole. Use U clamp to hold in place. Mount instrument in convenient
operating place.

For hose clamp style thermocouple, drill 3/16 inch hole in exhaust pipe approximately 6 inches from manifold of
the leastest cylinder as defined by the engine manufacturer and insert probe tip into hole then tighten hose
clamp. If closer mounting is required due to physical limitations, a slightly higher reading may occur. Or mount
the bayonet style thermocouple in the bayonet port, if supplied on manifold. Route wires away from spark plug
wires and hot manifolds. Support with wire ties every 12-15 inches. Use rubber grommets when going through
metal.

On the rear of the instrument there are connecting pins with corresponding numbers.

Use patch cable provided to connect the thermocouple to the instrument. Connect pin # 1 to the white
thermocouple lead and connect pin # 3 to the black thermocouple lead. Slide protective tubing over
connections to prevent shorting. See illustration.

Patch cable may be shortened or lengthened up to 20 feet without affecting accuracy of unit. Using 20-22
gauge stranded wire is recommended.

WARRANTY
WESTACH INSTRUMENTS are made with the highest quality material and workmanship. With reasonable care,
instruments will give long and satisfactory service. WESTACH INSTRUMENTS are guaranteed against defective
material and workmanship for 1 year of service or 18 months from the manufacturing date.

WARRANTY REPAIR - No charge will be made for labor or material consumed in affecting repairs in units
which are covered by our warranty. Package carefully including description of malfunction and type of
engine unit is used on. Include your correct return address and phone number. Our obligation is limited to
correct the parts and covers no liability for damage from shipment, improper installation, excessive vibration,
rough handling or if opened, tampered with or modified by customer. WESTBERG MFG. INC. WILL NOT
REIMBURSE CUSTOMERS FOR COST(S) INCURRED IN SHIPPING, REMOVING AND/OR REINSTALLING REPLACEMENT
PARTS. The manufacturer reserves the right to make changes at any time in the design and price of its
equipment without notice.

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